

THREAD SELECTION GUIDE - HARDLINES

<u>Garden Place</u>	<u>Operation & Stitch Types</u>	<u>Tex Size and Thread Type Better/Best</u>	<u>Tex Size and Thread Type Good</u>	
Outdoor furniture seat and back cushions	301 Lockstitch Seaming & Piping	T-45 or 70 Anefil® Poly	T-60 or 80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Outdoor furniture pillows	301 Lockstitch Seaming & Piping	T-45 or 70 Anefil® Poly	T-60 or 80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Gazebos	Seaming	T-45 or 70 Anefil® Poly	T-60 or 80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Outdoor Rugs	Hemming /Binding	T-45 or 70 Anefil® Poly	T-60 or 80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Patio Umbrellas	301 Lockstitch Seaming & Piping	T-70 or 90 Anefil® Poly	T-80 or 105 Perma Core® :	
<u>Pets</u>	<u>Operation & Stitch Types</u>	<u>Tex Size and Thread Type Better/Best</u>	<u>Tex Size and Thread Type Good</u>	
Pet Apparel - woven	Stitch & Topstitch	T-24 Perma Core®	T-27 Perma Spun®	
Pet Apparel - knit	504 Overedge	T-70 Wildcat-Plus®	T-60 Perma Spun®	
Pet Bed Cuddler	Stitch & Topstitch	T-45 or T-70 Anefil® Poly	T-60 or 80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Pet Bed Cushion	301 Lockstitch Seaming & Piping	T-45 or T-70 Anefil® Poly	T-60 or T-80 Perma Core® : Alternative T-60 or 90 Perma Spun®	
Pet Carrier	Lockstitch	T-45 or T-70 Anefil® Poly	T-60 or T-80 Perma Core®	
Cat Plush Toy	Stitch & Topstitch	T-24 Perma Core®	T-27 Perma Spun®	
Dog Plush Toy	Stitch & Topstitch	T-40 or 60 Perma Core®	T-40 or T-60 Perma Spun®	
Collar/Leash/Harness	Stitch & Topstitch	T-70, T-90, or T-135 Anefil® Nylon or Poly	T-80, T-105, T-135 Perma-Core®	

Note- Tex 40 and Tex 45 Perma Spun are basically the same product. Tex 40 for North America and Tex 45 for Asia and the Far East

A&E Brand Names	Description
Perma Core®	Polyester Wrapped Poly Core
Perma Spun®, Excell®	Spun Polyester
Wildcat Plus®	Textured (bulked) Polyester
Anefil® STX Poly	Twisted Multifilament Polyester - Soft
Anefil® Nylon /Poly BT	Twisted Multifilament Bonded
Anequit®	100% Nylon Monocord
Clearlon®	100% Nylon Monofilament
Best Stretch®	Textured (bulked) Nylon
Super Brite Poly®	Tri Lobal, Continuous Filament Polyester