


THREAD SELECTION GUIDE - HARDLINES

<u>Toys</u>	<u>Operation & Stitch Types</u>	<u>Tex Size and Thread Type Better/Best</u>	<u>Tex Size and Thread Type Good</u>	
Soft Dolls - Fabric	301 Lockstitch Seams	T-30 Perma Core®	T-40 Perma Spun®	
Doll Clothing	Stitch & Topstitch	T-24 Perma Core®	T-27 Perma Spun®	
Dress up clothing (Role Play Costumes)	Stitch & Topstitch	T-24 Perma Core®	T-27 Perma Spun®	
Plush	Stitch & Topstitch	T-24 Perma Core®	T-27 Perma Spun®	
<u>Toys - Outdoor Toys</u>	<u>Operation & Stitch Types</u>	<u>Tex Size and Thread Type Better/Best</u>	<u>Tex Size and Thread Type Good</u>	
Play tent, canopy on sandbox	Stitch & Topstitch	T-40 Perma Core®	T-45 Perma Spun®	
Tunnel, Parachute	Stitch & Topstitch	T-40 Perma Core®	T-45 Perma Spun®	

Note: The primary difference between Tex 40 and Tex 45 Perma Spun® is one is a two ply and the other is a three ply thread.

A&E Brand Names	Description
<i>Perma Core®</i>	Polyester Wrapped Poly Core
<i>Perma Spun®, Excell®</i>	Spun Polyester
<i>Super Brite Poly®</i>	Tri Lobal, Continuous Filament Polyester