

Anefil®
Polyester



TWISTED
MULTI-
FILAMENT
POLYESTER

World of A&E

www.amefird.com

Anefil® Polyester

*A&E's global continuous filament Polyester
thread for footwear*



- Uppers
 - Seaming
 - Handsewing
 - Embroidery
- Lasting
 - Thread
 - Cord
- Soles/Bottoms
 - Goodyear Welt
 - Littleway

Twisted Multifilament Thread Construction in Bonded or Soft. Available in many sizes and colors.

Features & Benefits:

- Made with high-tenacity Polyester continuous filament yarns
 - Exceptionally strong for their size
 - Superior UV resistance and seam durability
 - Superior chemical resistance & color fastness
- Made with a twisted multi-filament thread construction
 - High strength contributing more durable seams
 - Better ply security minimizing unraveled type thread breaks
- Available with a state-of-the-art bonded finish
 - Superior ply security and abrasion resistance
 - Fewer thread breaks and more production output
- Superior low-friction thread lubricant
 - Superior needle heat resistance
 - Superior frictional characteristics for a more consistent stitch appearance.

“There is a Difference”



Anefil®
Polyester



Anefil® Polyester

A&E's global continuous filament Polyester thread

TWISTED
MULTI-
FILAMENT
POLYESTER

Tex Size	Metric Size	Yarn Construc-	Old Tkt. tion	USGov VT285E, Mil-DTL 32072	Finish	Avg. Strength (lbs)	Avg. Strength (grams)	Minimum Ndl. Size (metirc)
30	80	125dX2	33	AA	BT, SST, STX	3.7	1646	80
45	60	220dX2	46	B/2	BT, SST, STX	6.8	3066	90
50		150dX3		B/3	STX	6.0	2669	110
70	40	220dX3	69	E	BT, SST, STX	10.0	4554	110
90	30	220dX4	92	F	BT, SST, STX	13.3	6037	120
135	20	420dX3	138	FF	BT, SST, STX	20.0	9072	140
210	15	630dX3	207	#3	BT, SST	31.0	14062	160
270	10	840dX3	277	#4	BT, SST	41.0	18598	180
350	8	1100dX3	346	#5	BT, SST, STX	57.0	25855	230
400	7	1300dX3	415	#6	BT, SST	66.0	29357	250
600	5	1300dX4	554	#8	BT, SST	91.0	41278	280
700	4	2000dX3	693	#10	BT, SST	92.0	41732	300

* All strengths are for comparative purposes and should not be used as minimum requirements.

A&E Brand	<i>Anefil® Nylon</i>	<i>Anefil® Polyester</i>	<i>SunStop®</i>	<i>Anefil® DRY</i>
Sewability	Excellent	Very Good	Very Good	Very Good
Seam Durability	Very Good	Very Good	Very Good	Very Good
Abrasion Resistance	Very Good	Good	Good	Good
Chemical Resistance	Good	Very Good	Very Good	Very Good
UV Resistance	Good	Very Good	Excellent	Very Good
Color Fastness	Good	Very Good	Excellent	Very Good
Wick Resistance	Good	Good	Very Good	Excellent

A&E prewound bobbins are also available in most bobbin sizes used in sewing footwear.



BENEFITS

- **Bobbin to Bobbin Uniformity**
- **Even Tension**
- **Consistent Tack**
- **Consistent Yardage & Run-out**
- **15 - 20% more yield than machine wound bobbins**
- **Fewer Bobbin changes**
- **Increased Productivity**

For information or samples, contact your local A&E Representative
American & Efird Inc
22 American Street, Mt. Holly, North Carolina 28120
(800) 438-5868 / Fax: 704-827-0974
Website: www.amefird.com



World of A&E

www.amefird.com