POLYESTER WRAPPED POLY CORE

Perma Core® Ultimate

A&E premium core thread specifically designed to help you minimize seam puckering in your no-iron, wrinkle–free seaming applications!



TAILORED CLOTHING APPLICATIONS

- SHIRTING
- SUITS
- NECKWEAR
- EVENING DRESSES
- JACKETS
- OVERCOATS
- SHEER FABRICS

KEY PRODUCT FEATURES

- Lowest shrinkage poly-core thread that helps minimize puckering during finishing and laundering.
- Excellent frictional characteristics allowing Perma Core® Ultimate to be sewn with minimum thread tensions.
- Higher tenacity construction allowing smaller thread sizes to be used to minimize yarn displacement puckering on tailored garments (Tex 16, Tex 18 & Tex 24).
- Higher resistance to stretching under normal sewing tensions eliminating tension puckering.
- Perma Core® Ultimate has a very smooth thread surface contributing to superior stitch and seam appearance
- Excellent sewability on manual and automatic sewing equipment.

"There is a Difference"



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Common Causes of Seam Puckering*

- Yarn Displacement during Sewing
- Tension Puckering during Sewing
- Ply Mismatching during Sewing
- Shrinkage during Finishing or Laundering

*See A&E's 'Minimizing Seam Puckering' Technical Bulletins at www.amefird.com.

Perma Core Ultimate

Thread	Metric	M180	M160	M120
Sizes	Tex	16	18	24
Strength	cN	825	860	1100
_	lb	1.85	1.93	2.47
Hot Air Shrinkage				
180 Celsius	_	0.0%	0.0%	0.0%
Minimum Needle Size-				
Metric		55	65	70
Minimum Need	le Size-			
Singer		8	10	12
Unit Lengths		5000 Meter Units		

For information or samples, contact your local A&E Representative
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