

Anefil® Nylon



TWISTED  
MULTI-  
FILAMENT  
NYLON

World of A&E

www.amefird.com

# Anefil® Nylon

*A&E's global continuous filament nylon thread  
for Footwear*



- Uppers
  - Seaming
  - Handsewing
  - Embroidery
- Lasting
  - Thread
  - Cord
- Soles/Bottoms
  - Goodyear Welt
  - Littleway

**Twisted Multifilament Thread Construction in Bonded or Soft. Available in many sizes and colors.**

#### Features & Benefits:

- Made with high-tenacity Type 6.6 Nylon continuous filament yarns
  - Exceptionally strong for their size
  - Superior abrasion resistance and seam durability
- Made with a twisted multi-filament thread construction
  - High strength contributing more durable seams
  - Better ply security minimizing unraveled type thread breaks
- Pressure dyed
  - Superior color fastness
- Available with a state-of-the-art bonded finish
  - Superior ply security and abrasion resistance
  - Fewer thread breaks and more production output
- Superior low-friction thread lubricant
  - Superior needle heat resistance
  - Superior frictional characteristics for a more consistent stitch appearance.

*“There is a Difference”*





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Tex Size	Metric Size	Yarn Construc-	Old Tkt. tion	USGov A-A-59826 Spec	Finish	Avg. Strength (lbs)	Avg. Strength (grams)	Minimum Ndl. Size (metirc)
30	80	100dX3	33	AA	BT, SST, STX	4.9	2214	80
45	60	210dX2	46	B/2	BT, SST, STX	7.4	3357	90
70	40	210dX3	69	E	BT, SST, STX	11.3	5130	110
90	30	210dX4	92	F	BT, SST, STX	15.2	6877	120
105	27	315dX3			BT	16.3	7394	125
135	20	420dX3	138	FF	BT, SST, STX	23.8	10796	140
210	13	630dX3	207	#3	BT, SST	34.8	15785	160
270	10	840dX3	277	#4	BT, SST	49.1	22258	180
350	8	840dX4	346	#5	BT, SST	53.1	24095	230
400	7	1260dX3	415	#6	BT, SST	74.6	33843	250
500	6	1260dX4	456	#7	BT, SST	81.3	36878	280
600	5	1680dX3	554	#8	BT, SST	95.4	43273	280
700	4	1890dX3	693	#10	BT, SST	105.6	47905	300

\* All strengths are for comparative purposes and should not be used as minimum requirements.

A&E Brand	<i>Anefil<sup>®</sup> Nylon</i>	<i>Anecord<sup>®</sup> Nylon</i>	<i>Anefil<sup>®</sup> DRY</i>	<i>Anefil<sup>®</sup> Polyester</i>
Sewability	Excellent	Very Good	Excellent	Very Good
Seam Durability	Very Good	Very Good	Very Good	Very Good
Abrasion Resistance	Very Good	Excellent	Very Good	Good
Chemical Resistance	Good	Good	Good	Very Good
UV Resistance	Good	Good	Good	Very Good
Color Fastness	Good	Good	Good	Very Good
Wick Resistance	Good	Good	Excellent	Good

**A&E prewound bobbins are also available in most bobbin sizes used in sewing footwear.**



### BENEFITS

- **Bobbin to Bobbin Uniformity**
- **Even Tension**
- **Consistent Tack**
- **Consistent Yardage & Run-out**
- **15 - 20% more yield than machine wound bobbins**
- **Fewer Bobbin changes**
- **Increased Productivity**



For information or samples, contact your local A&E Representative American & Efird Inc  
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