



EMBROIDERY  
THREADS

# MIL-DTL-14652B

*A&E's Embroidery threads that meet US Government  
MIL-T-14652B specifications and are Berry  
Amendment Compliant*

## Common Applications:

- Insignias
- Embroidered Items
- Badges



## DOD Standard Shades for Heraldic Yarns for Embroidery and Ribbons

### Type I – Organizational Insignia

- Style 1 – Army
- Style 2 – Air Force
- Class 1 – Full Color
- Class 2 – Woodland Subdued
- Class 3 – Desert Subdued

### Type II – Badges

- Style 1 – Army
- Style 2 – Air Force
- Class 1 – Full Color
- Class 2 – Woodland Subdued
- Class 3 – Desert Subdued

### Type I – Insignia, Branch of Service

- Style 1 – Army
- Style 2 – Air Force
- Class 2 – Woodland Subdued
- Class 3 – Desert Subdued

### Schiffli Embroidery

<u>Rayon</u>	<u>Polyester</u>
150/2	135/2
100/2	90/2
75/2	70/2

### Multi-head Embroidery

<u>Rayon</u>	<u>Polyester</u>
150/2 or 35 wt.	-----
120/2 or 40 wt.	120/2 or 40
-----	95/2

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**A&E DOD Standard Shades for Heraldic Colors for Embroidery are Berry Amendment Compliant.**

Government Spec:	A-A-50199A Type I	A-A-50199A Type II	MIL-T-14652B		A-A-52094A Cotton
			Polyester	Rayon	
Construction	Cotton/Core	Poly Core	Multifilament	Multifilament	Spun
Seam Durability	Very Good	Excellent	Very Good	Good	Good
Color Fastness	Good	Very Good	Very Good	Good	Good
Chemical Resistance	Good	Very Good	Very Good	Good	Good
Needle Heat Resistance	Very Good	Good	Good	Very Good	Very Good

For information, contact your local A&E Representative,  
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