



MATTRESS THREAD APPLICATION GUIDE



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TAPE EDGE (SUPPORTS FEDERAL 16CFR1633)

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield	Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. / Lb.	
Flame-Out® STW	45	60	5321112	Natural	16		9.6	4.4	9,253	Cones
Flame-Out® STW	45	60	5321901	Natural	32		9.6	4.4	9,253	King Spools
Flame-Out® STW	45	60	5321113	Natural	32		9.6	4.4	9,253	Cones
Flame-Out® STW	60	50	5331903	Natural		6,000	12	5.4	7,302	King Spools
Flame-Out® SP	50	60	F0050WZ003	Colors	24					Cones
Flame-Out® SP	50	60	F0050WZ004	Natural	24					Cones
Flame-Out® SP	60	50	5331141	Natural		6,000	10.1	4.6		Spun Para-aramid
Flame-Out® SP	60	50	5331149	Natural		12,000	10.1	4.6		Spun Para-aramid

BAR TACK / TAPE EDGE

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield	Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. / Lb.	
Anefil Nylon® BT	45	60	N011263	White	16		7.3	3.31	8,929	
Anefil Nylon® BT	70	40	N011253	White	16		11	5	6,074	
Anefil Nylon® BT	70	40	N011268	White	32		11	5	6,074	
Anefil Nylon® BT	70	40	N024296	White	32		11	5	6,074	110 M Lube
Anecord®	45	60	N111214	White	16		7.8	3.5	9,243	110 M Lube
Anecord®	45	60	N111210	White	8		7.8	3.5	9,243	110 X Lube
Anecord®	45	60	N111249	White	16		7.8	3.5	9,243	110 M Lube
Anecord®	45	60	N121249	White	32		7.8	3.5	9,243	110 M Lube
Anecord®	70	40	N111229	White	16		10.8	4.9	6,158	110 X Lube
Magic®	60	50	5211188	White	18,000		6.7	3		
Magic®	60	50	5211156	White	12,000		6.7	3		
Anecot® (Glazed)	80	36	3441220	Natural	12,000		4	1.8		
Anecot® Plus (Glazed)	90	35	2441242	Natural	6,000		6	2.7		

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MULTI-NEEDLE QUILTING

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield		Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. per Lb.	Yds. per Bobbin	
Magic® HP	45	60	5211800	White	48		4.6	2.1	9,519		Needle Thread / Straight Tube
Magic® HP	45	60	5211801	White	96		4.6	2.1	9,519		Needle Thread / Straight Tube
Magic® HP	60	50	5211102	White	48		7.2	3.3	7,143		Needle Thread / Straight Tube
Magic® HP	60	50	5211885	White	96		7.2	3.3			Needle Thread / Straight Tube
Anefil Poly® STX	50	60	AP050wm007	White	48		6.8	3.1	8,703		Needle Thread / 110 H Lube
Anefil Poly® STX	50	60	AP050wm008	White	48		6.8	3.1	8,703		Needle Thread / 110 H Lube
Anefil Poly® STX	45	60	D511117	White	48		7	3.2	8,652		Needle Thread / 110 M Lube
Anefil Nylon®	16	180	N721110	White						285	#10 - 60/3 (180)
Anefil Nylon®	18	160	N721118	White						225	#10WS - 60/3 (1800)
Anefil Nylon®	21	140	N721125	White						210	#10 - 100/2
Anefil Nylon®	21	140	N721128	White						188	#10WS - 100/2
Wildcat Plus®	35	80	3821900	White	20		3.3	1.5	13,716		Twisted / King Spool
Wildcat Plus®	35	80	3821907	White	32		3.3	1.5	13,716		Twisted / King Spool

SINGLE NEEDLE SCROLL QUILTING

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield	Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. / Lb.	
Anequilt®	27	100	N111226	White		7,500	3.4	1.5	9,253	Needle Thread / 115 X Lube
Anequilt®	27	100	N114226	Color		7,500	3.4	1.5	9,253	Needle Thread / 115 X Lube
Anequilt®	27	100	N111212	White		15,000	3.4	1.5	9,253	Needle Thread / 115 X Lube
Anefil Nylon®	16	180	N311176	White		112			7,302	Bobbin Thread / Style L

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SERGE BORDER / FLANGING / JOIN BORDER

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield	Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. / Lb.	
Excell®	60	50	9121158	White		12,000	4.7	2.1		
Excell®	60	50	9121178	White		12,000	4.7	2.1		
Excell®	60	50	9121157	White		18,000	4.7	2.1		
Excell®	60	50	9121159	White		18,000	4.7	2.1		
Magic® HP	60	50	5211885	White		21,200	7.2	3.3	7,143	Straight Tube
Magic®	60	50	5211188	White		18,000	7.2	3.3		Cone
Magic®	60	50	5211156	White		12,000	7.2	3.3		Cone
Magic®	45	60	5211140	White		12,000	4.9	2.2		Twisted
Magic®	45	60	5211143	White		18,000	4.9	2.2		Twisted

OTHER THREADS

Product Name	Thread Size		Catalog Number	Color	Put-Up		Average Strength		Yield	Notes
	Tex	Metric			Oz.	Yards	Lbs.	Kgs.	Yds. / Lb.	
Anefil Nylon® STX	45	60	N011124	White	16		6.1	2.8	9,186	
Anefil Nylon® STX	70	40	N041102	White	32		10.9	4.9	6,201	
Anefil Poly® BT	45	60	D511200	White	16		7.57	3.4	8,147	
Anefil Poly® BT	45	60	D511273	White	32		7.57	3.4	8,147	
Clearlon®	35	.008	P111133		24		5.3	2.4	13,407	008 / Cannister



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