



D-CORE® ECO

COTTON WRAPPED, RECYCLED POLYESTER CORE SEWING THREAD



NATURAL COTTON WRAPPED THREAD WITH
A **SUSTAINABLE RECYCLED CORE.**

DENIM | GENERAL APPAREL | OUTERWEAR | HEADWEAR

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USMCA
UNITED STATES MEXICO
CANADA AGREEMENT
APPROVED

CAFTA-DR
CENTRAL AMERICA-DOMINICAN
REPUBLIC FREE TRADE AGREEMENT
APPROVED



Ask your A&E sales representative about available product with this certification.

A responsible sustainable, sewing thread choice, D-Core® Eco is manufactured with a natural, cotton staple wrapped around a 100% recycled, continuous polyester filament core. Like traditional D-Core®, this thread is engineered for its color to fade down with the garment. This versatile sewing thread features a recycled core, adding strength over traditional cotton sewing threads, while providing an extra sustainable element over its traditional counterpart to aid in increased seam integrity. D-Core® Eco is certified by SCSC Global for using recycled content in its thread core and is a USMCA / CAFTA-DR eco-friendly sewing thread option.

100% RECYCLED CORE

This thread is manufactured with a 100% recycled filament core made from recycled plastic drinking bottles and a virgin, premium polyester wrap.

COLOR FADES WITH GARMENT

Thread color is engineered to wash down with the garment during laundering for a worn appearance.

EXCELLENT SEWING PERFORMANCE

Engineered for an excellent sewing performance on manual and automatic multi-directional sewing machines, this thread displays excellent seam integrity with good seam strength and abrasion resistance.

**DENIM • CHILDREN'S WEAR • LADIES WEAR • MENSWEAR • CASUAL WEAR • OUTERWEAR
• HEADWEAR • UNIFORMS • COVERALLS • JACKETS AND COATS • SHIRTS • PANTS**



SAFETY COMPONENTS

CUSTOMERSERVICE@AMEFIRD.COM | AMEFIRD.COM | ELEVATETEXTILES.COM

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PRODUCT INFORMATION*

Application	Size		Strength lbs.	Strength cN	Elongation %		Recommended Needle Size
	Tex	Ticket			Min.	Max.	
Medium Weight	40	75	4.1	1,824	17	24	90/14
	60	50	7.3	3,247	17	24	110/18
	80	36	8	3,559	18	25	120/19
Heavy Weight	105	27	9.84	4,377	18	25	125/20

*Physical characteristics provided are for comparative purposes only. Final determination of suitability is the sole responsibility of the user. All physical data shown is based on current averages and should not be used as minimum requirements.

HIGHLIGHTED SEWING THREAD PRODUCTS

- D-Core® — Cotton Wrapped, Polyester Core
- D-Core® Eco — Cotton Wrapped, Recycled Polyester Core
- Perma Core® Eco — Polyester Wrapped, Recycled Polyester Core
- Perma Core® ECO100 — 100% Recycled, Polyester Wrapped, Polyester Core



ECO•DRIVEN®

A&E's Eco-Driven mark is a symbol of our commitment to sustainability and continued investment in innovative technologies that help reduce our global operations environmental footprint. Under Elevate Textiles, A&E and all supporting brands contribute to unified commitments of responsibly sourced fibers, reduced water consumption, and reduced greenhouse gas targets.

WHY CHOOSE A&E?

QUALITY THREAD PRODUCTS SINCE 1891 — A&E is the world's foremost manufacturer and distributor of premium quality industrial and consumer sewing thread, embroidery thread and technical textiles. We provide our customers with the finest products and services, at the highest quality, delivered globally. Our steadfast commitment to superior quality and customer service make A&E the preferred thread supplier. Learn more on A&E's corporate social responsibility and environmental sustainability initiatives, comprehensive product offerings, and global locations at WWW.AMEFIRD.COM.

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