



D-CORE[®] INDIGO

INDIGO-DYED, COTTON WRAPPED, POLYESTER CORE SEWING THREAD



INDIGO-DYED THREAD FOR
GORGEOUS BLUE GARMENTS.

DENIM | CASUAL WEAR | OUTERWEAR | SPECIALTY GARMENTS

D-CORE® INDIGO

INDIGO-DYED, COTTON WRAPPED, POLYESTER
CORE SEWING THREAD



Eco-Driven®



RSL
APPROVED



Ask your A&E sales
representative
about available
product with this
certification.

Enhanced with indigo dyes, A&E's D-Core® Indigo is a premium core spun sewing thread manufactured with a continuous filament polyester core and cotton staple wrap. Constructed to provide higher strength over traditional, staple spun products, D-Core® Indigo delivers an ideal combination of tenacity and beautiful blue color.

INDIGO-DYED

Indigo dyes tend to wash down in a similar way the body fabric does, allowing this product to blend with the finished garment.

GOOD PLY SECURITY

This product delivers greater seam integrity with good seam strength and abrasion resistance, while providing a higher resistance to stretching under normal sewing tensions.

EXCELLENT SEWING PERFORMANCE

This thread provides for an excellent sewing performance on manual and automatic multi-directional sewing machines, displaying superior loop formation and fewer skipped stitches.

**DENIM AND JEANSWEAR • CASUAL WEAR • CHILDREN'S WEAR • OUTERWEAR
• JACKETS • SHIRTS • SKIRTS • T-SHIRTS • SPECIALTY GARMENTS**



CUSTOMERSERVICE@AMEFIRD.COM | AMEFIRD.COM | ELEVATETEXTILES.COM

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PRODUCT INFORMATION*

| Application | Size | | Strength | | Elongation % | | Recommended Needle Size |
|--------------------|------|--------|----------|--------|--------------|------|----------------------------|
| | Tex | Ticket | lbs. | cN | Min. | Max. | |
| Light Weight | 24 | 120 | 2.23 | 992 | 19 | 28 | 75/11 |
| Medium Weight | 35 | 80 | 3.1 | 1,339 | 19 | 28 | 80/12 |
| | 40 | 75 | 3.63 | 1,615 | 19 | 30 | 90/14 |
| | 50 | 60 | 6.64 | 2,953 | 19 | 30 | 100/16 |
| | 60 | 50 | 6.87 | 3,056 | 19 | 32 | 110/18 |
| | 80 | 36 | 7.56 | 3,363 | 19 | 32 | 120/19 |
| Heavy Weight | 105 | 27 | 8.13 | 3,616 | 19 | 32 | 125/20 |
| | 120 | 25 | 10.7 | 4,759 | 19 | 32 | 130/21 |
| | 135 | 20 | 12.5 | 5,560 | 19 | 32 | 140/22 |
| Extra Heavy Weight | 150 | 18 | 14.75 | 6,561 | 19 | 32 | 160/23 |
| | 180 | 15 | 16.43 | 7,308 | 20 | 35 | 180/24 |
| | 210 | 13 | 26.45 | 11,765 | 20 | 35 | 180/24 |
| | 240 | 12 | 19.25 | 8,562 | 20 | 35 | 200/25 |

*Physical characteristics provided are for comparative purposes only. Final determination of suitability is the sole responsibility of the user. All physical data shown is based on current averages and should not be used as minimum requirements.

HIGHLIGHTED SEWING THREAD PRODUCTS

- D-Core® — Cotton Wrapped, Polyester Core
- D-Core® Eco — Cotton Wrapped, Recycled Polyester Core
- D-Core® Indigo — Indigo Dyed, Cotton Wrapped, Polyester Core
- D-Core® RFD — Ready-for-Dye, Cotton Wrapped, Polyester Core

ECO•DRIVEN®

A&E's Eco-Driven mark is a symbol of our commitment to sustainability and continued investment in innovative technologies that help reduce our global operations environmental footprint. Under Elevate Textiles, A&E and all supporting brands contribute to unified commitments of responsibly sourced fibers, reduced water consumption, and reduced greenhouse gas targets.

WHY CHOOSE A&E?

QUALITY THREAD PRODUCTS SINCE 1891 — A&E is the world's foremost manufacturer and distributor of premium quality industrial and consumer sewing thread, embroidery thread and technical textiles. We provide our customers with the finest products and services, at the highest quality, delivered globally. Our steadfast commitment to superior quality and customer service make A&E the preferred thread supplier. Learn more on A&E's corporate social responsibility and environmental sustainability initiatives, comprehensive product offerings, and global locations at WWW.AMEFIRD.COM.



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