



SIGNATURE® PLUS

HIGH LUSTER, AIR-ENTANGLED, TRILOBAL POLYESTER SEWING THREAD



RICH COLOR, HIGH PERFORMANCE
THREAD FOR **PREMIUM TOPSTITCHING**.

DENIM | DECORATIVE SEAMS | CHILDREN'S WEAR | SPORTS APPAREL

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POLYESTER SEWING THREAD



Ask your A&E sales representative about available product with this certification.

A&E's Signature® Plus is a 100% bright, trilobal polyester sewing thread featuring an air-entangled construction that delivers exceptional luster and sheen—ideal for topstitching. Commonly used in denim decorative and contrast stitching, Signature® Plus enables the creation of ultra-bright, high-impact stitches. This thread's air-entangled design provides strong seams and excellent abrasion resistance, supporting efficient sewing and reducing machine downtime.

HIGH LUSTER STITCH APPEARANCE

Displays an ultra bright, lustrous appearance due in part to the flatter cross section trilobal polyester provides, helping to maintain a brilliant color sheen before and after laundering.

EXCELLENT SEWING PERFORMANCE

This product provides for an excellent sewing performance on manual and automatic multi-directional sewing machines and select embroidery applications.

VERY GOOD COLORFASTNESS

Displays very good colorfastness and laundering durability performance with good chemical resistance, including chlorine bleach.

**DENIM • DECORATIVE SEAMS • CHILDREN'S WEAR • UNIFORMS • CASUAL WEAR
• SPORTS APPAREL • MENSWEAR • WOMEN'S WEAR**



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SEWING THREAD

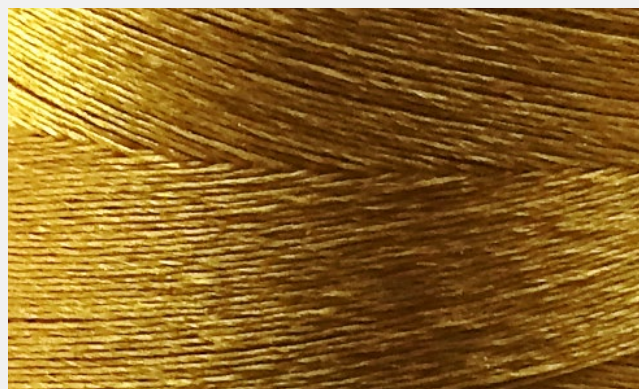
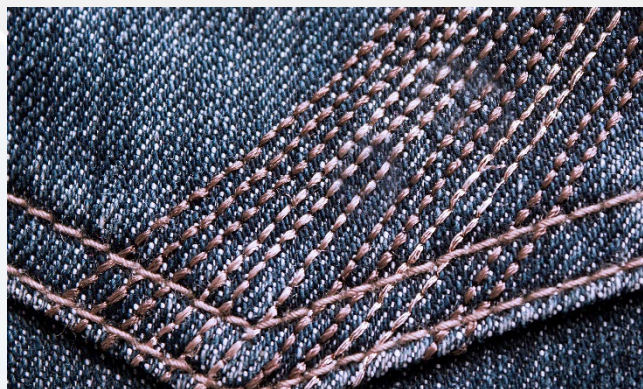
PRODUCT INFORMATION*

Application	Size Tex	Ticket	Strength lbs.	cN	Recommended Needle Size
Medium Weight	50	60	4.48	1,993	100/16
	60	50	7.24	3,221	110/18
	90	30	9.67	4,301	125/20
Heavy Weight	120	25	12.23	5,440	130/21
Extra Heavy Weight	240	12	26.89	11,962	200/25

*Physical characteristics provided are for comparative purposes only. Final determination of suitability is the sole responsibility of the user. All physical data shown is based on current averages and should not be used as minimum requirements.

HIGHLIGHTED SEWING THREAD PRODUCTS

- Perma Core® — Polyester Wrapped, Polyester Core
- Perma Core® ECO100™ — 100% Recycled, Polyester Wrapped, Polyester Core
- D-Core® — Cotton-Wrapped, Polyester Core



ECO•DRIVEN®

A&E's Eco-Driven mark is a symbol of our commitment to sustainability and continued investment in innovative technologies that help reduce our global operations environmental footprint. Under Elevate Textiles, A&E and all supporting brands contribute to unified commitments of responsibly sourced fibers, reduced water consumption, and reduced greenhouse gas targets.

WHY CHOOSE A&E?

QUALITY THREAD PRODUCTS SINCE 1891 — A&E is the world's foremost manufacturer and distributor of premium quality industrial and consumer sewing thread, embroidery thread and technical textiles. We provide our customers with the finest products and services, at the highest quality, delivered globally. Our steadfast commitment to superior quality and customer service make A&E the preferred thread supplier. Learn more on A&E's corporate social responsibility and environmental sustainability initiatives, comprehensive product offerings, and global locations at WWW.AMEFIRD.COM.

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